

TITLE: - PACIFIC SUPER GLOSS ENAMEL FOR TIMBER

SUBSTRATE: - Dressed Timber

SUBSTRATE CHARACTERISTICS:-

New timber should be clean, dry and must be inspected for Physical defects such as splinters, cracks, wolly grains, machine marks, knot holes as well for wax or preservatives and grey weathering.

SURFACE PREPARATION:- Ensure wood is dry, clean and free from dust, dirt grease/ Oil and mortar splashes, scrap off any sap or gum exudations. Use scraper and sand Paper, Dust off with dry rag or Brush. Wipe clean with rag moist with Min. Turps. Allow to dry for 3-4hrs and apply prime as soon as possible on same day.

Application Details	Theoretical Spreading Rate	Dry Film Thickness	Dry Time Touch	Dry Time Recoat
FIRST COAT Pacific Wood Primer thin with Min. Turps Apply with Brush	16sqm/l	32microns	4hrs	14hrs
SECOND COAT Pacific Super Gloss Enamel Thin with Min. Turps Apply with Brush, roller or spray.	16sqm/l	34microns	6hrs	16hrs
THIRD COAT Pacific Super Gloss Enamel Thin with Min. Turps Apply with Brush Roller Or Spray	16sqm/l	34microns	6hrs	16hrs

Explanatory Notes:-

Dry time apply to a single Coat at 25c and 50% Rel. Humidity. Do not apply Paint if temperature is below 10c and during Rain. Practical spreading rates will vary from theoretical figures depending upon nature of surface , application method. Environmental conditions. Adjust application techniques to achieve the recommended Dry film thickness.

Please refer AS 2311 as guiding document.